Application No. 10/723,796 Response to Office Action

Customer No. 01933

Amendments to the Specification:

Please amend the abstract on page 19 as follows:

Abstract

With reliable application of a necessary amount of dross adhesion inhibitor to a cutting start position of an object material, adhesion and deposition of dross is prevented, improved productivity is attained by reducing the cycle time, and a reduction in the running cost as well as man power and improved reliability are achieved. To this end, a A plasma cutting machine has a jetting means for jetting the is provided in which a dross adhesion inhibitor is jetted from a plasma torch toward the cutting start position (piercing position) of the object material W-from a plasma torch used for generating the plasma arc. jetting means is constructed such that a $\underline{\mathbf{A}}$ dross adhesion inhibitor supply flow path for feeding the dross adhesion inhibitor is connected to an assist gas feeding line in which an assist gas for assisting cutting of the object material W carried out with the plasma arc flows after jetted along the plasma arc.